



HEIDENHAIN



Product Information

LIF 171

LIF 181

Incremental
Linear Encoders

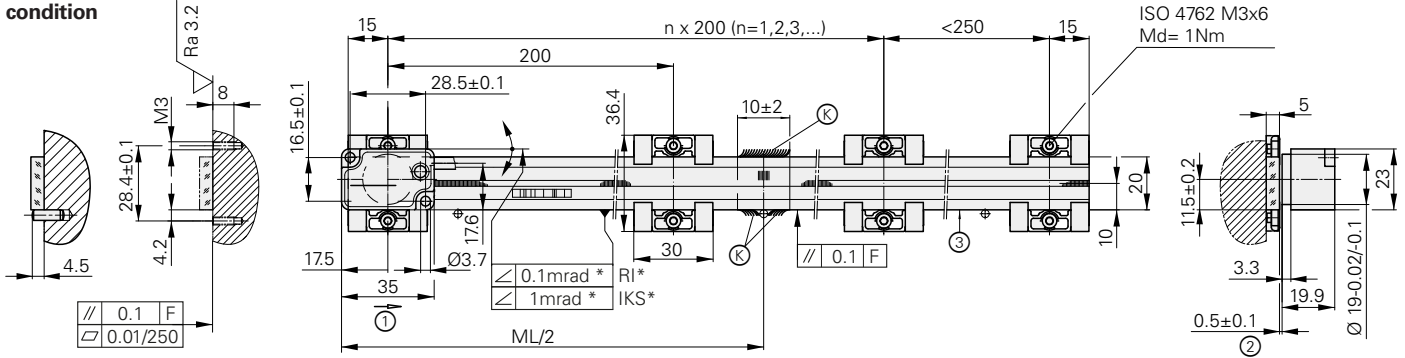
LIF 171

LIF 181

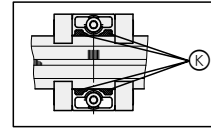
Incremental linear encoders

- For measuring steps down to 100 nm
- Easy mounting with PRECIMET® adhesive film, or fastening with fixing clamps
- Distance-coded reference marks
- For large measuring lengths of up to 3 m
- Measuring lengths of up to 6 m upon request

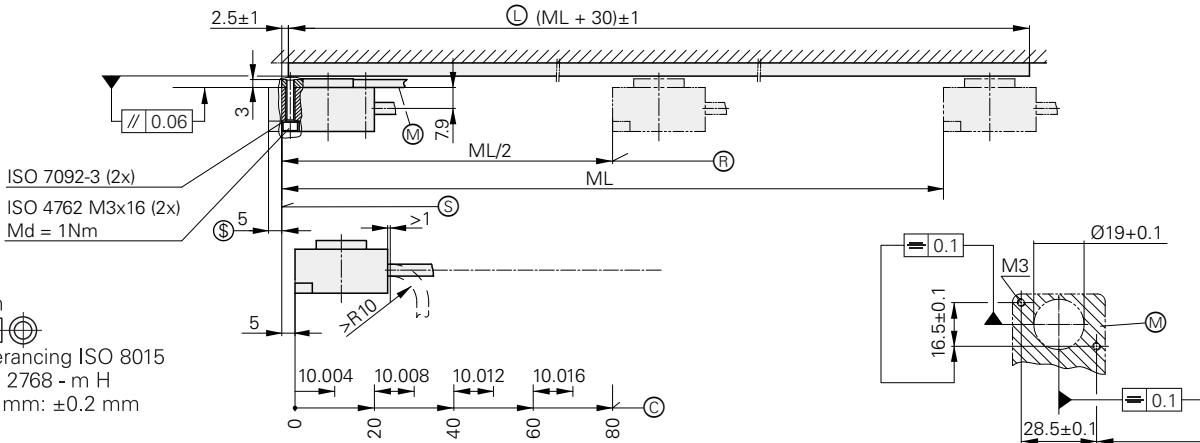
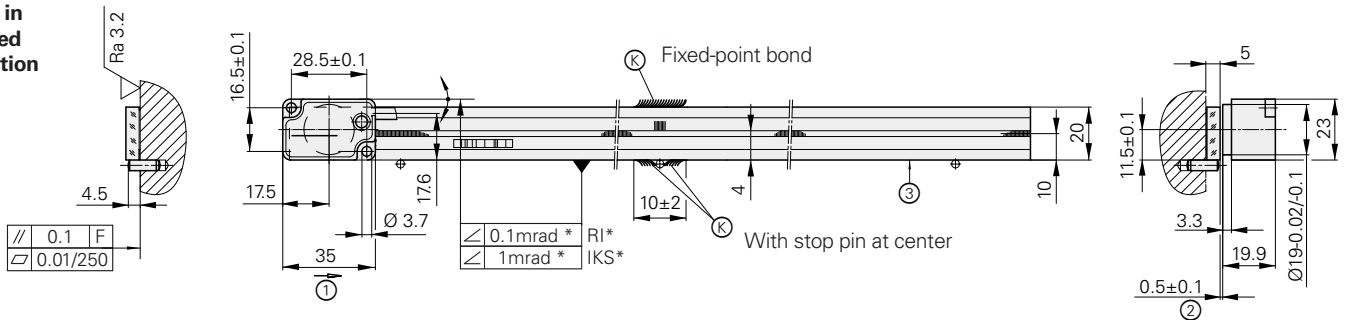
Scale in clamped condition



Fixed-point bond for odd number of fixing clamps

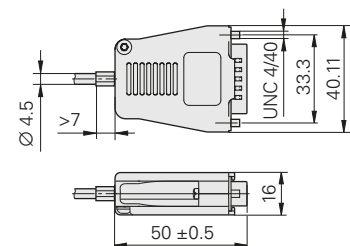


Scale in bonded condition



mm
 Tolerancing ISO 8015
 ISO 2768 - m H
 ≤ 6 mm: ±0.2 mm

- ⊗ = Adhesive
- Ⓛ = Scale length
- F = Machine guideway
- * = Max. change during operation
- Ⓡ = Reference mark position LIF 101 R / 171 R / 181 R
- Ⓢ = Reference mark positions LIF 101 C / 171 C / 181 C
- Ⓢ = Beginning of measuring length ML
- Ⓞ = Permissible overtravel
- Ⓜ = Mounting surface for scanning head
- 1 = Positive direction of motion
- 2 = Mounting clearance between scanning head and scale
- 3 = Scale stop surface
- ML = Measuring length



Scale	LIF 101
Measuring standard Coefficient of linear expansion	SUPRADUR phase grating on Zerodur glass-ceramic or glass; grating period: 8 µm $\alpha_{\text{therm}} \approx (0 \pm 0.1) \times 10^{-6} \text{ K}^{-1}$ (Zerodur glass-ceramic) $\alpha_{\text{therm}} \approx 8 \times 10^{-6} \text{ K}^{-1}$ (glass)
Accuracy grade	±3 µm; ±1 µm (only in Zerodur and up to a measuring length of 1640 mm)
Baseline error	≤ ±0.175 µm/5 mm
Measuring length ML* in mm	70 120 170 220 270 320 370 420 470 520 570 620 670 720 770 820 870 920 970 1040 1140 1240 1340 1440 1540 1640 1840 2040 2240 2440 2640 2840 3040 ³⁾
Reference marks* LIF 101 R LIF 101 C	One reference mark at midpoint of measuring length Distance-coded
Mass	75 g + 0.25 g/mm of measuring length

Scanning head	LIF 18	LIF 17					
Interface	~ 1 V _{PP}	TTL					
Integrated interpolation* Signal period	– 4 µm	5-fold 0.8 µm			10-fold 0.4 µm		
Cutoff frequency –3 dB	≥ 1 MHz	–					
Scanning frequency	–	≤ 200 kHz	≤ 100 kHz	≤ 50 kHz	≤ 100 kHz	≤ 50 kHz	≤ 25 kHz
Edge separation a	–	≥ 0.220 µs	≥ 0.465 µs	≥ 0.950 µs	≥ 0.220 µs	≥ 0.465 µs	≥ 0.950 µs
Traversing speed ¹⁾	≤ 240 m/min	≤ 48 m/min	≤ 24 m/min	≤ 12 m/min	≤ 24 m/min	≤ 12 m/min	≤ 6 m/min
Interpolation error Position noise RMS	±12 nm 0.6 nm (1 MHz ²⁾)	–					
Electrical connection*	Cable, 0.5 m/1 m/3 m, with 15-pin D-sub connector (male); interface electronics in connector						
Cable length	With HEIDENHAIN cable: ≤ 30 m						
Supply voltage	DC 5 V ±5 %	DC 5 V ±5 %					
Current consumption	≤ 150 mA	≤ 165 mA (without load)					
Vibration 55 Hz to 2000 Hz Shock 6 ms	≤ 200 m/s ² (IEC 60068-2-6) ≤ 500 m/s ² (IEC 60068-2-27)						
Operating temperature Storage temperature	0 °C to 50 °C –20 °C to 70 °C						
Protection EN 60529	IP00; scanning head: IP50						
Mass	Scanning head Cable Connector	25 g (without cable) 38 g/m 75 g					

* Please select when ordering

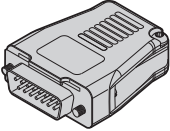

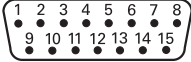



¹⁾ Only for TTL: Maximum traversing speed for referencing: 9.6 m/min · (40 kHz)

²⁾ –3 dB cutoff frequency of the subsequent electronics

³⁾ Measuring lengths of up to 6 m upon request

Electrical connection

LIF 171/181 pin layout

15-pin D-sub connector														
  														
	Power supply				Incremental signals						Other signals			
	4	12	2	10	1	9	3	11	14	7	13	8	6	15
 TTL	U _P	Sensor 5 V	0 V	Sensor 0 V	U _{a1}	U _{a1} ⁻	U _{a2}	U _{a2} ⁻	U _{a0}	U _{a0} ⁻	U _{aS} ⁻	Vacant	Vacant	PWT ¹⁾
 1V _{PP}	● — ●		● — ●		A+	A-	B+	B-	R+	R-	Not vacant			Not vacant
 2)	Brown/ Green	Blue	White/ Green	White	Brown	Green	Gray	Pink	Red	Black	Violet	Vacant	Vacant	Yellow



Shield on housing; **U_P** = Power supply

Sensor: The sensor line is connected in the connector with the corresponding power supply
Unused pins or wires must not be assigned!

¹⁾ Conversion of TTL/11 μA_{PP} for PWT

²⁾ Color assignment of the connecting cable

Connecting cables

PUR connecting cable 6 × (2 × 0,19 mm ²); A _V = 0,19 mm ²			
PUR connecting cable 4 × (2 × 0,16 mm ²) + (4 × 0,5 mm ²); A _V = 0,5 mm ²		Ø 8 mm	Ø 6 mm ¹⁾
15-pin D-sub (female) to free cable end		332433-xx	355209-xx
15-pin D-sub connector (female) and 15-pin D-sub connector (male)		335074-xx	355186-xx

¹⁾ Max. total cable length: 9 m

A_P: Cross section of power supply lines

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This Product Information supersedes all previous editions, which thereby become invalid. The basis for ordering from HEIDENHAIN is always the Product Information document edition valid when the order is made.



Further information:

Comply with the requirements described in the following documents to ensure correct operation:

- Brochure: *Interfaces of HEIDENHAIN Encoders*
- Brochure: *Exposed Linear Encoders*

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